



Safety Data Sheet

Issue Date: 01-Apr-2014

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Version 1

1. IDENTIFICATION

Product Identifier

Product Name BIO COLD FLOW IMPROVER

Other means of identification

SDS # BELL-037

UN/ID No NA1993

Recommended use of the chemical and restrictions on use

Recommended Use Fuel additive.

Details of the supplier of the safety data sheet

Supplier Address

Bell Performance Inc
1340 Bennett Drive
Longwood, FL 32750

Emergency Telephone Number

Company Phone Number 407-831-5021
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Clear to hazy amber liquid

Physical State Liquid

Odor Solvent

Classification

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Germ cell mutagenicity	Category 1B
Carcinogenicity	Category 1B
Aspiration toxicity	Category 1
Flammable Liquids	Category 4

Hazards Not Otherwise Classified (HNOC)

May be harmful in contact with skin

Signal Word

Danger

Hazard Statements

Harmful if inhaled
Causes skin irritation
May cause genetic defects
May cause cancer
May be fatal if swallowed and enters airways
Combustible liquid



Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area
 Wash face, hands and any exposed skin thoroughly after handling
 Keep away from heat/sparks/open flames/hot surfaces. — No smoking

Precautionary Statements - Response

If exposed or concerned: Get medical advice/attention
 IF ON SKIN: Wash with plenty of soap and water
 Take off contaminated clothing and wash it before reuse
 If skin irritation occurs: Get medical advice/attention
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
 Do not induce vomiting
 IN CASE OF FIRE: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other Hazards

Very toxic to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Xylene	1330-20-7	Proprietary
Mineral Spirits	8052-41-3	Proprietary
Ethylbenzene	100-41-4	Proprietary
Naphtha (petroleum), heavy aromatic	64742-94-5	Proprietary

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

First Aid Measures

Eye Contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.

Skin Contact

Wash off immediately with plenty of water for at least 15 minutes. Remove contaminated clothing and shoes. Seek medical attention if irritation develops.

Inhalation	Remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.
Ingestion	Do not induce vomiting. Rinse mouth. Immediately call a poison center or doctor/physician.

Most important symptoms and effects

Symptoms	Direct contact with eyes will cause irritation. Causes skin irritation. May cause respiratory irritation. Ingestion may cause central nervous system depression. Ingestion may cause nausea, vomiting, dizziness, and headache. May cause red blood cell hemolysis and possible liver and kidney injury if sufficient quantities of concentrate are swallowed. May aggravate pre-existing skin conditions. May aggravate pre-existing liver and kidney disorders.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES**Suitable Extinguishing Media**

Carbon dioxide (CO₂). Dry chemical. Foam.

Unsuitable Extinguishing Media Water may be ineffective, but can be used to protect firefighters and cool containers.

Specific Hazards Arising from the Chemical

Combustible liquid and vapor. Vapors are heavier than air and may accumulate in low areas or areas inadequately ventilated. Vapors may also travel along the ground to be ignited at location distant from handling site; flashback of flame to handling site may occur. Never use welding or cutting torch on or near drum (even empty), because product (even just residue) can ignite explosively. This material may produce a floating fire hazard in extreme fire conditions.

Hazardous Combustion Products Carbon monoxide. Carbon dioxide (CO₂). Smoke. Aldehydes. Reactive hydrocarbons. Organic compounds.

Sensitivity to Static Discharge Susceptible to static discharge if heated above the flash point.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal Precautions	Remove all sources of ignition. Observe all personal protection equipment recommendations described in Sections 5 & 8.
For Emergency Responders	Follow all fire fighting procedures in Section 5.
Environmental Precautions	Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information. See Section 13: DISPOSAL CONSIDERATIONS.

Methods and material for containment and cleaning up

Methods for Containment	Prevent further leakage or spillage if safe to do so.
Methods for Clean-Up	Take up with sand or other non-combustible absorbent material and place into containers for later disposal. Use clean non-sparking tools to collect absorbed material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Use personal protection recommended in Section 8. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Ground/bond container and receiving equipment. Avoid breathing vapors or mists. Use only outdoors or in a well-ventilated area. Keep cool. Do not transfer to unmarked containers. Keep containers closed when not in use. Wash face, hands, and any exposed skin thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep container tightly closed and store in a cool, dry and well-ventilated place. Store away from ignition sources and incompatible materials. Store locked up. Protect from excessive heat. Keep out of the reach of children. Care should be taken to ensure product is not introduced to drinking water or foodstuffs.

Incompatible Materials

Strong oxidizing agents. Strong bases. Strong reducing agents. Do not mix with other chemicals.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Xylene 1330-20-7	STEL: 150 ppm TWA: 100 ppm	TWA: 100 ppm TWA: 435 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 435 mg/m ³ (vacated) STEL: 150 ppm (vacated) STEL: 655 mg/m ³	-
Mineral Spirits 8052-41-3	TWA: 100 ppm	TWA: 500 ppm TWA: 2900 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 525 mg/m ³	IDLH: 20000 mg/m ³ Ceiling: 1800 mg/m ³ 15 min TWA: 350 mg/m ³
Ethylbenzene 100-41-4	TWA: 20 ppm	TWA: 100 ppm TWA: 435 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 435 mg/m ³ (vacated) STEL: 125 ppm (vacated) STEL: 545 mg/m ³	IDLH: 800 ppm TWA: 100 ppm TWA: 435 mg/m ³ STEL: 125 ppm STEL: 545 mg/m ³
1,2,4 Trimethylbenzene 95-63-6	-	-	TWA: 25 ppm TWA: 125 mg/m ³

Appropriate engineering controls

Engineering Controls

Apply technical measures to comply with the occupational exposure limits. Eyewash stations. Showers.

Individual protection measures, such as personal protective equipment

Eye/Face Protection

Chemical safety goggles/faceshield.

Skin and Body Protection

Suitable protective clothing. Impervious gloves such as nitrile are recommended for operations which may result in prolonged or repeated skin contact.

Respiratory Protection

Ensure adequate ventilation, especially in confined areas. In case of inadequate ventilation wear respiratory protection.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Take off all contaminated clothing and wash it before reuse. Do not eat, drink or smoke when using this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Odor	Solvent
Appearance	Clear to hazy amber liquid	Odor Threshold	Not determined
Color	Clear to amber		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Not determined	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	> 168 °C / >335 °F	
Flash Point	62 °C / 144 °F	
Evaporation Rate	< 1	Pensky-Martens Closed Cup (PMCC) (butyl acetate = 1)
Flammability (Solid, Gas)	Liquid-not applicable	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	Not determined	
Vapor Density	Not determined	
Specific Gravity	0.815 @ 75°F	
Water Solubility	Partially soluble	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	

10. STABILITY AND REACTIVITY

Reactivity
Not reactive under normal conditions.

Chemical Stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to Avoid
Keep out of reach of children. Keep away from sources of ignition such as heat, sparks or open flames. See Sec. 7 Handling & Storage.

Incompatible Materials
Strong oxidizing agents. Strong bases. Strong reducing agents. Do not mix with other chemicals.

Hazardous Decomposition Products
Carbon monoxide. Carbon dioxide (CO2). Smoke. Aldehydes. Hydrocarbons. Organic compounds.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact	Avoid contact with eyes.
Skin Contact	Causes skin irritation. May be harmful in contact with skin.
Inhalation	Harmful if inhaled.
Ingestion	Do not ingest.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Xylene 1330-20-7	= 4300 mg/kg (Rat)	> 1700 mg/kg (Rabbit)	= 5000 ppm (Rat) 4 h = 47635 mg/L (Rat) 4 h
Ethylbenzene 100-41-4	= 3500 mg/kg (Rat)	= 15354 mg/kg (Rabbit)	= 17.2 mg/L (Rat) 4 h
Naphtha (petroleum), heavy aromatic 64742-94-5	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 590 mg/m ³ (Rat) 4 h
1,2,4 Trimethylbenzene 95-63-6	= 3400 mg/kg (Rat)	> 3160 mg/kg (Rabbit)	= 18 g/m ³ (Rat) 4 h

Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Germ cell mutagenicity May cause genetic defects.

Carcinogenicity May cause cancer.

Chemical Name	ACGIH	IARC	NTP	OSHA
Xylene 1330-20-7		Group 3		
Ethylbenzene 100-41-4	A3	Group 2B		X

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans

Group 3 IARC components are "not classifiable as human carcinogens"

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Aspiration hazard May be fatal if swallowed and enters airways.

Numerical measures of toxicity

Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity

Very toxic to aquatic life with long lasting effects.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Xylene 1330-20-7		13.4: 96 h Pimephales promelas mg/L LC50 flow-through 2.661 - 4.093: 96 h Oncorhynchus mykiss mg/L LC50 static 13.5 - 17.3: 96 h Oncorhynchus mykiss mg/L LC50 13.1 - 16.5: 96 h Lepomis macrochirus mg/L LC50 flow-through 19: 96 h Lepomis macrochirus mg/L LC50 7.711 - 9.591: 96 h Lepomis macrochirus mg/L LC50 static 23.53 - 29.97: 96 h Pimephales promelas mg/L LC50 static 780: 96 h Cyprinus carpio mg/L LC50 semi-static 780: 96 h Cyprinus carpio mg/L LC50 30.26 - 40.75: 96 h Poecilia reticulata mg/L LC50 static	EC50 = 0.0084 mg/L 24 h	3.82: 48 h water flea mg/L EC50 0.6: 48 h Gammarus lacustris mg/L LC50
Ethylbenzene 100-41-4	4.6: 72 h Pseudokirchneriella subcapitata mg/L EC50 438: 96 h Pseudokirchneriella subcapitata mg/L EC50 2.6 - 11.3: 72 h Pseudokirchneriella subcapitata mg/L EC50 static 1.7 - 7.6: 96 h Pseudokirchneriella subcapitata mg/L EC50 static	11.0 - 18.0: 96 h Oncorhynchus mykiss mg/L LC50 static 4.2: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 7.55 - 11: 96 h Pimephales promelas mg/L LC50 flow-through 32: 96 h Lepomis macrochirus mg/L LC50 static 9.1 - 15.6: 96 h Pimephales promelas mg/L LC50 static 9.6: 96 h Poecilia reticulata mg/L LC50 static	EC50 = 9.68 mg/L 30 min EC50 = 96 mg/L 24 h	1.8 - 2.4: 48 h Daphnia magna mg/L EC50
Naphtha (petroleum), heavy aromatic 64742-94-5	2.5: 72 h Skeletonema costatum mg/L EC50	19: 96 h Pimephales promelas mg/L LC50 static 2.34: 96 h Oncorhynchus mykiss mg/L LC50 1740: 96 h Lepomis macrochirus mg/L LC50 static 45: 96 h Pimephales promelas mg/L LC50 flow-through 41: 96 h Pimephales promelas mg/L LC50		0.95: 48 h Daphnia magna mg/L EC50
1,2,4 Trimethylbenzene 95-63-6		7.19 - 8.28: 96 h Pimephales promelas mg/L LC50 flow-through		6.14: 48 h Daphnia magna mg/L EC50

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Chemical Name	Partition Coefficient
Xylene 1330-20-7	3.15
Ethylbenzene 100-41-4	3.118
Naphtha (petroleum), heavy aromatic 64742-94-5	6.1
1,2,4 Trimethylbenzene 95-63-6	3.63

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and regulations.

US EPA Waste Number

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Xylene 1330-20-7		Included in waste stream: F039		U239
Ethylbenzene 100-41-4		Included in waste stream: F039		

California Hazardous Waste Status

Chemical Name	California Hazardous Waste Status
Xylene 1330-20-7	Toxic Ignitable
Ethylbenzene 100-41-4	Toxic Ignitable

14. TRANSPORT INFORMATION

Note Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances. Based on package size, product may be eligible for limited quantity exception.

DOT
UN/ID No In containers of 119 gallons capacity or less this product is not regulated by DOT
 NA1993
Proper Shipping Name Combustible liquid, n.o.s. (hydrocarbon mixture)
Hazard Class Comb liq
Packing Group III

IATA Not regulated

IMDG
Marine Pollutant Manufacturer lists this product as "Not a marine pollutant"

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Xylene	Present	X		Present		Present	X	Present	X	X
Mineral Spirits	Present	X		Present		Present	X	Present	X	X
Ethylbenzene	Present	X		Present		Present	X	Present	X	X
Naphtha (petroleum), heavy aromatic	Present	X		Present		Present	X	Present	X	X

Legend:

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory*
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List*
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances*
- ENCS - Japan Existing and New Chemical Substances*
- IECSC - China Inventory of Existing Chemical Substances*
- KECL - Korean Existing and Evaluated Chemical Substances*
- PICCS - Philippines Inventory of Chemicals and Chemical Substances*
- AICS - Australian Inventory of Chemical Substances*

US Federal Regulations

CERCLA

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Xylene 1330-20-7	100 lb		RQ 100 lb final RQ RQ 45.4 kg final RQ
Ethylbenzene 100-41-4	1000 lb		RQ 1000 lb final RQ RQ 454 kg final RQ

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No	Weight-%	SARA 313 - Threshold Values %
Xylene - 1330-20-7	1330-20-7	Proprietary	1.0
Ethylbenzene - 100-41-4	100-41-4	Proprietary	0.1
1,2,4 Trimethylbenzene - 95-63-6	95-63-6	Proprietary	1.0

CWA (Clean Water Act)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Xylene	100 lb			X
Ethylbenzene	1000 lb	X	X	X

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals.

Chemical Name	California Proposition 65
Ethylbenzene - 100-41-4	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Xylene 1330-20-7	X	X	X
Mineral Spirits 8052-41-3	X	X	X
Ethylbenzene 100-41-4	X	X	X
1,2,4 Trimethylbenzene 95-63-6	X	X	X

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards	Flammability	Instability	Special Hazards
	2	2	0	Not determined
<u>HMIS</u>	Health Hazards	Flammability	Physical Hazards	Personal Protection
	Not determined	Not determined	Not determined	Not determined

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet